

Work Order ID 59106

May 26, 2010 1:04:56 PM



Page 1

Item ID: D412-702-309

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 5/26/10 Start Qty: 1.00



Cust Item ID:

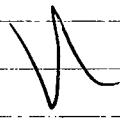
Required Date: 5/31/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:



Date: _____ Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop

**Sequence ID/
Work Center ID****Operation
Description****Draw Nbr****Revision Nbr**

DSI 9511

A

100



Small Fab

Memo

Small Fab

PULL FROM STOCK:

1 X D412-702-315 B 68472

DISASSEMBLE TO MAKE -309

RETURN D3573-5 B 3273 TO STK

□

Assemble as per dwg ICA D412-702 p.49

110



QC

Memo

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

0.00

S 6/05/26

E



Work Order ID 59106

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May 26, 2010 1:04:56 PM

Item ID: D412-702-309

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 5/26/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/31/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120



Packaging

Memo

0.00

5/26/10 C

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-309
CHG001
Location: _____
PPP Rev: _____

130



QC

QC21- Final Inspection - Work Order Release

0.00

10/05/06 HJ

Quality Control

0.00

6/10/05.24

Picklist Print

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Page 1

Work Order ID: 59106



Parent Item: D412-702-309



Parent Item Name: Harness Assembly

Start Date: 5/26/10

Required Date: 5/31/10

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3573-5



Adapter

Manufactured

No

Each

45.0000



-1

B

83 1065124

D412-702-315



Harness Assembly

Manufactured

No

Location

Loc Qty

Loc Code

ST244

45

31863

45

Each

1.0000



-1

D3573-3



Adapter

Manufactured

No

Location

Loc Qty

Loc Code

ST

1

58472

1

Each

9.0000



1

1

83 1065124

D4088-041



Shoulder Harness

Manufactured

No

Location

Loc Qty

Loc Code

ST244

9

50473

1

55681

1

57223

7

Each

0.0000



1

1

83 1065124

Picklist Print

May 26, 2010 1:04:56 PM

Page 2

Work Order ID: 59106



Parent Item: D412-702-309



Parent Item Name: Harness Assembly

Start Date: 5/26/10

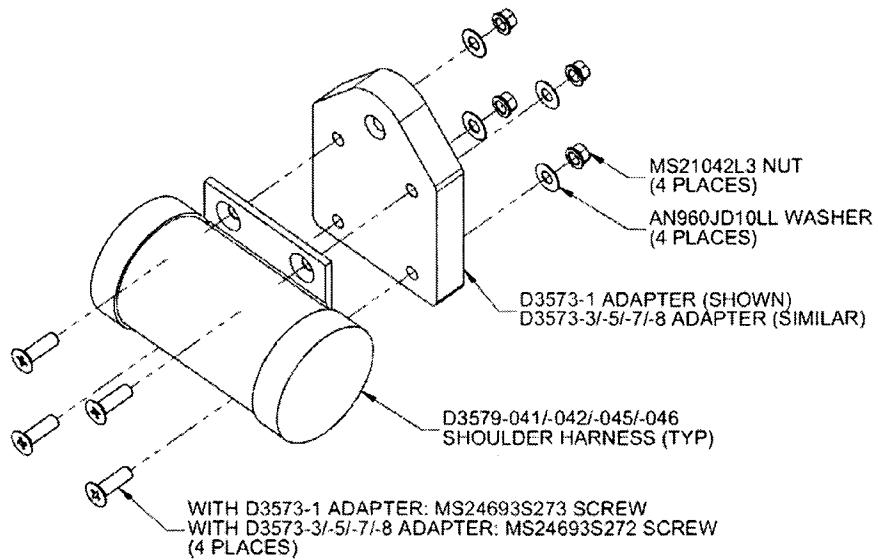
Required Date: 5/31/10

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

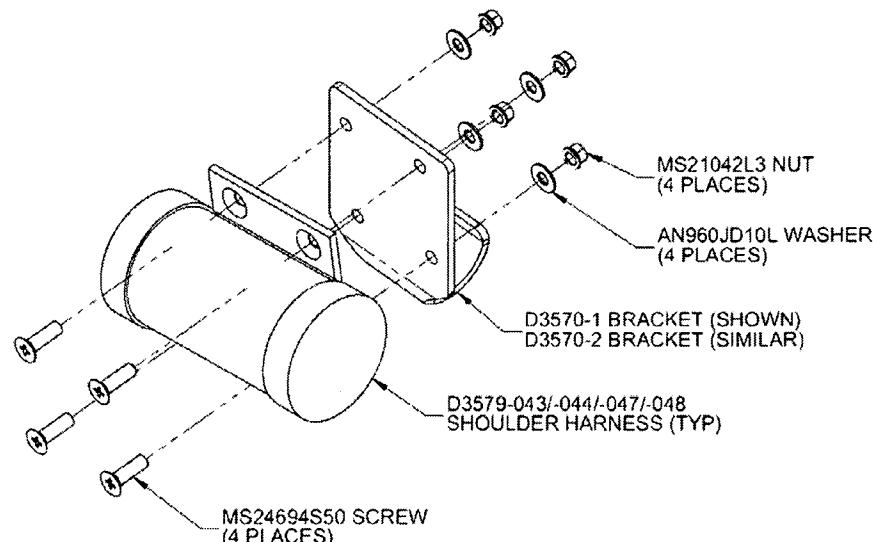
Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS24693-S272		Purchased	No			100	Each	209.0000	4	4			
Screw													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST288	209					
							111548	1					
							112492	208					
AN960JD10LL		Purchased	No			100	Each	4,423.000	4	4			
Washer													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST349	4423					
							19085	472					
							19600	3951					
MS21042L3		Purchased	No			100	Each	1,716.000	4	4			
Nut													
							<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
							ST300	1716					
							113537	20					
							113644	196					
							114523	1000					
							114718	500					



DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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25-00-00

Work Order ID 58472

May 7, 2010 10:23:50 AM



Page 1

Item ID: D412-702-315

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 07/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: *PL*Date: *10-5-07*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
DSI 9511	A

100



0.00

Small Fab

Memo

0.00

Small Fab

Assemble as per dwg ICA D412-702 p.49

REFERENCE ONLY*E510/05/17*

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

*8.05.11.7**10* _____

120



0.00

Packaging

Memo

0.00

Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-315

CHG001

Location: *269*

PPP Rev:

10-5-11 SP

Work Order ID 58472

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Page 2

Item ID: D412-702-315

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 07/05/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 14/05/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Quality Control

10/05/17 JH

Memo

0.00

10/05/17

Picklist Print

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Page 1

Work Order ID: 58472

Parent Item: D412-702-315

Parent Item Name: Harness Assembly

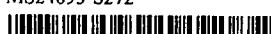
Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Start Date: 07/05/2010

Required Date: 14/05/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3573-5 		Manufactured	No			100	Each	47.0000	1	<i>832731(1K)</i>	 <i>ES10/05/17</i>	
Adapter				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
				ST244			47					
					31863		47					
D4088-041 		Manufactured	No			100	Each	0.0000	1	<i>B58232(1K)</i>	 <i>ES10/05/17</i>	
Shoulder Harness				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
MS24693-S272 		Purchased	No			100	Each	257.0000		 <i>ES10/05/17</i>	 <i>ES10/05/17</i>	
Screw				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
				ST288			257					
					111548		1					
					112492		256					
AN960JD10LL 		Purchased	No			100	Each	4,479.000	4	 <i>4</i>	 <i>ES10/05/17</i>	
Washer				<u>Location</u>			<u>Loc Qty</u>	<u>Loc Code</u>				
				ST349			4479					
					19085		472					
					19600		4007					

Picklist Print

May 7, 2010 10:23:54 AM

Page 2

Work Order ID: 58472



Parent Item: D412-702-315



Parent Item Name: Harness Assembly

Start Date: 07/05/2010

Required Date: 14/05/2010

Comments: IPP Rev:A new issue DD 10.04.30 verified:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L3 		Purchased	No			100	Each	1,673.000	4			

Nut

Location	Loc Qty	Loc Code
ST300	1673	
113537	20	
113644	653	
114523	1000	